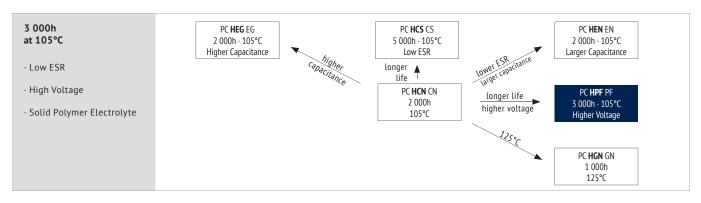




SOLID POLYMER CAPACITORS · RADIAL TYPE

# PC HPF PF SERIES





ITEM	CHARACTERISTICS	
Operating Temperature Range (°C)	-55 ~ +105	
Voltage Range (V)	16 ~ 200	The usage at lower temperatures than indicated may be possible.
Capacitance Range (µF)	4,7 ~ 2 700	Please contact the Jianghai
Capacitance Tolerance (20°C, 120Hz)	± 20%	Europe sales office for approval.
Surge Voltage (V)	U <sub>R</sub> * 1,15	
Dissipation Factor	at 20°C, 120Hz, see table	
Leakage Current (µA)	at 20°C after 2 minutes	
Temperature Stability	Z <sub>105°C</sub> / Z <sub>20°C</sub>	
	Z <sub>.55°C</sub> / Z <sub>.20°C</sub> ≤ 1,25	

ITEM	ENDURANCE LIFETIME L <sub>e</sub>	DAMP HEAT (Steady State)	RESISTANCE TO SOLDERING HEAT RADIAL
Lifetime	3 000h	1 000h	10sec, Wave
Leakage Current	≤ the specified value	< the specified value (after voltage processing)	<pre></pre>
Capacitance Change	Within ± 20% of initial value	Within ± 20% of initial value	Within ± 5% of initial value
Dissipation Factor	≤ 150% of specified value	≤ 150% of specified value	≤ specified value
ESR Change	≤ 150% of specified value	≤ 150% of specified value	≤ specified value
Condition	$T_0$ (upper catagory temperature) $U_R$ $I_R = 0$	$60^{\circ}\text{C}$ (90-95% relative humidity) $U_{R} = 0$ $I_{R} = 0$	260°C*5°C

details see page 11

#### MULTIPLIER FOR RIPPLE CURRENT (FREQUENCY COEFFICIENT)

Frequency	Frequency 120Hz ≤ f < 1kHz		10kHz ≤ f < 100kHz	100kHz ≤ f < 500kHz		
Factor	0,05	0,30	0,70	1,00		

 $\label{eq:multipliers} \mbox{Multipliers for typical operating conditions.}$ 

#### **ENVIRONMENTAL**

The products are RoHS, WEEE and REACh compliant. The detailed version please see separate "Environmental Certificates" document or www.jianghai-europe.com







$U_{RDC}$	C <sub>R</sub>	ESR <sub>max</sub>	tan6	leak	max, 105°C	Size	Ordercode
Rated	Rated	Equivalent Series Resistance	Dissipation	Leakage Current	Max. Allowed	øD x L	
Itage Code	Capacitance 20°C	20°C	Factor	Current	Ripple Current	80 X L	◊◊ = pin style & length
	120Hz	100kHz	20°C 120Hz		≤105°C 100kHz		
(V)	(μ <b>F</b> )	(mΩ)		(μΑ)	(mArms)	(mm)	Details: Page 6
	100	38	0,12	320	1 900	5 x 5	PCR1CPF101ME05♦♦20SE3
16 1C	150	25	0,12	480	2 800	6,3 x 5	PCR1CPF151MF05♦♦25SE3
10	180	25	0,12	576	2 800	6,3 x 5	PCR1CPF181MF05∜025SE3
	270	22	0,12	864	3 300	6,3 x 8	PCR1CPF271MF08♦♦25SE3
	270	22	0,12	864	3 300	8 x 6	PCR1CPF271MB06♦♦35SE3
	330	22	0,12	1 056	3 300	6,3 x 8	PCR1CPF331MF08♦♦25SE3
		22	0,12	1 056	3 300	8 x 6	PCR1CPF331MB06V435SE3
	470	16 14	0,12 0,12	1 504 1 504	4 400 4 950	8 x 8 8 x 11,5	PCR1CPF471MB08◊◊35SE3 PCR1CPF471MBAB◊◊35SE3
		16	0,12	1 792	4 400	8 x 8	PCR1CPF561MB080035SE3
	560	14	0,12	1 792	4 950	8 x 11,5	PCR1CPF561MBAB V 35SE3
	680	14	0,12	2 176	4 950	8 x 11,5	PCR1CPF681MBAB◊◊35SE3
	1 000	12	0,12	3 200	5 400	10 x 12,5	PCR1CPF102MCAC0050SE3
	1 200	12	0,12	3 840	5 400	10 x 12,5	PCR1CPF122MCACVS0SE3
	2 700	16	0,12	8 640	7 000	10 x 20	PCR1CPF272MC200050SE3
	70	40	0.12	272	1 000	F v F	DCD1DDC/00ME0C4430CC7
20	68 82	40	0,12	272 328	1 900 1 900	5 x 5	PCR1DPF680ME05◊◊20SE3 PCR1DPF820ME05◊◊20SE3
1D	120	28	0,12	480	2 650	6,3 x 5	PCR1DPF820ME03VV20SE3 PCR1DPF121MF05VV20SE3
	150	28	0,12	600	2 650	8 x 6	PCR1DFF151MB06♦♦35SE3
		24	0,12	880	3 200	6,3 x 8	PCR1DPF221MF08VV25SE3
	220	24	0,12	880	3 200	8 x 6	PCR1DPF221MB06♦♦35SE3
	270	24	0,12	1 080	3 200	8 x 6	PCR1DPF271MB06♦♦35SE3
	330	17	0,12	1 320	4 300	8 x 8	PCR1DPF331MB08♦♦35SE3
	390	17	0,12	1 560	4 300	8 x 8	PCR1DPF391MB08♦♦35SE3
		14	0,12	1 560	4 950	8 x 11,5	PCR1DPF391MBAB <mark>◊◊</mark> 35SE3
	470	14	0,12	1 880	4 950	8 x 11,5	PCR1DPF471MBAB◊◊35SE3
	560	14	0,12	2 240	4 950	8 x 11,5	PCR1DPF561MBAB◊◊35SE3
-	680	12 12	0,12	2 240 2 720	5 400 5 400	10 x 12,5 10 x 12,5	PCR1DPF561MCACVS0SE3 PCR1DPF681MCACVS0SE3
	820	12	0,12	3 280	5 400	10 x 12,5	PCR1DPF821MCACV503E3
L	020	12	0,12	3 200	3 100	10 X 12,5	T CRIDITOZINCAC V 303E3
25	56	50	0,12	280	1 700	5 x 5	PCR1EPF560ME05♦♦20SE3
25 1E	68	50	0,12	340	1 700	5 x 5	PCR1EPF680ME05♦♦20SE3
	100	30	0,12	500	2 550	6,3 x 5	PCR1EPF101MF05♦♦25SE3
-	120	30	0,12	600	2 550	6,3 x 5	PCR1EPF121MF05♦♦25SE3
	180	24	0,12	900	3 200	6,3 x 8	PCR1EPF181MF08◊◊25SE3
	220	24	0,12 0,12	900 1 100	3 200 3 200	8 x 6	PCR1EPF181MB06◊◊35SE3 PCR1EPF221MB06◊◊35SE3
	270	18	0,12	1 350	4 100	8 x 8	PCR1EPF271MB08V355E3
		18	0,12	1 650	4 100	8 x 8	PCR1EPF331MB080035SE3
	330	16	0,12	1 650	4 650	8 x 11,5	PCR1EPF331MBABVV35SE3
	390	16	0,12	1 950	4 650	8 x 11,5	PCR1EPF391MBAB◊◊35SE3
	470	16	0,12	2 350	4 650	8 x 11,5	PCR1EPF471MBAB◊◊35SE3
	470	14	0,12	2 350	5 000	10 x 12,5	PCR1EPF471MCAC♦♦50SE3
	560	14	0,12	2 800	5 000	10 x 12,5	PCR1EPF561MCAC♦♦50SE3
	680	14	0,12	3 400	5 000	10 x 12,5	PCR1EPF681MCAC♦♦50SE3
-	1 000	14	0,12	5 000	5 100	10 x 16	PCR1EPF102MC16♦♦50SE3
	2 200	14	0,12	11 000	5 100	10 x 20	PCR1EPF222MC20♦♦50SE3
	47	ξΛ	0.12	264	1 700	EvE	DCD11 DE 470MENE AA 200F 7
28	82	50 33	0,12 0,12	460	1 700 2 450	5 x 5 6,3 x 5	PCR1LPF470ME050020SE3 PCR1LPF820MF050025SE3
1L		28	0,12	840	2 950	6,3 x 8	PCR1LPF151MF080025SE3
	150	28	0,12	840	2 950	8 x 6	PCR1LPF151MB06◊◊35SE3
	180	22	0,12	1 008	3 700	8 x 8	PCR1LPF181MB08♦♦35SE3
	220	22	0,12	1 232	3 700	8 x 8	PCR1LPF221MB08♦♦35SE3
	270	18	0,12	1 512	4 350	8 x 11,5	PCR1LPF271MBAB◊◊35SE3
	330	18	0,12	1 848	4 350	8 x 11,5	PCR1LPF331MBAB <mark>◊◊</mark> 35SE3
	470	16	0,12	2 632	4 650	10 x 12,5	PCR1LPF471MCAC♦♦50SE3
	560	16	0,12	3 136	4 650	10 x 12,5	PCR1LPF561MCAC♦♦50SE3
	70	ĘĘ	0.12	250	1 400	EvE	DCD1EDEZONMENEAAAAACEZ
32	39 68	55 35	0,12 0,12	250 436	1 600 2 350	5 x 5 6,3 x 5	PCR1FPF390ME05 <sup>♦</sup> PCR1FPF680MF05 <sup>♦</sup> 20SE3
1F		30	0,12	768	2 800	6,3 x 8	PCR1FPF080MF03VV25SE3
	120	30	0,12	768	2 800	8 x 6	PCR1FPF121MB06♦♦35SE3
	180	24	0,12	1 152	3 600	8 x 8	PCR1FPF181MB08♦♦35SE3
	220	20	0,12	1 408	4 000	8 x 11,5	PCR1FPF221MBAB◊◊35SE3
	270	20	0,12	1 728	4 000	8 x 11,5	PCR1FPF271MBAB◊◊35SE3
	390	18	0,12	2 496	4 400	10 x 12,5	PCR1FPF391MCAC♦♦50SE3
	470	18	0,12	3 008	4 400	10 x 12,5	PCR1FPF471MCAC◊◊50SE3



$\mathbf{U}_{\mathtt{RDC}}$	$C_{R}$	ESR <sub>max</sub>	tan6	l <sub>leak</sub>	max, 105°C	Size	Ordercode
Rated tage Code	Rated	Equivalent	Dissipation	Leakage	Max. Allowed	øD x L	
tage code	Capacitance	Series Resistance	Factor	Current	Ripple Current	ØD X L	◊◊ = pin style & length
	20°C 120Hz	20°C 100kHz	20°C 120Hz		≤105°C 100kHz		
(V)	(μF)	(mΩ)		(μΑ)	(mArms)	(mm)	Details: Page 6
	33	55	0,12	231	1 600	5 x 5	PCR1VPF330ME05♦♦20SE3
35 1V	47	35	0,12	329	2 350	6,3 x 5	PCR1VPF470MF05◊◊25SE3
14	56	35	0,12	392	2 350	6,3 x 5	PCR1VPF560MF05♦♦25SE3
	100	30	0,12	700	2 800	6,3 x 8	PCR1VPF101MF08♦♦25SE3
		30	0,12	700	2 800	8 x 6	PCR1VPF101MB06♦♦35SE3
-	150	24	0,12	1 050	3 600	8 x 8	PCR1VPF151MB08◊◊35SE3
-	180	24	0,12	1 260	3 600	8 x 11,5	PCR1VPF181MBAB◊◊35SE3
	220 330	20 18	0,12	1 540 2 310	4 000 4 400	8 x 11,5 10 x 12,5	PCR1VPF221MBAB �� 35SE3 PCR1VPF331MCAC �� 50SE3
	390	18	0,12	2 730	4 400	10 x 12,5	PCR1VPF391MCAC♦♦50SE3
	680	18	0,12	4 760	4 690	10 x 16	PCR1VPF681MC16♦♦50SE3
	1 000	16	0,12	7 000	4 650	10 x 20	PCR1VPF102MC20♦♦50SE3
				I			
40	22	60	0,12	176	1 550	5 x 5	PCR1GPF220ME05∜20SE3
1G	33 39	40	0,12	264	2 200	6,3 x 5	PCR1GPF330MF050025SE3 PCR1GPF390MF050025SE3
	לכ	37 32	0,12 0,12	312 656	2 300 2 700	6,3 x 5 6,3 x 8	PCR1GPF390MF030025SE3 PCR1GPF820MF080025SE3
	82	32	0,12	656	2 700	8 x 6	PCR1GPF820MB06♦♦35SE3
	120	26	0,12	960	3 500	8 x 8	PCR1GPF121MB08♦♦35SE3
	150	21	0,12	1 200	3 500	8 x 11,5	PCR1GPF151MBAB♦♦35SE3
	220	18	0,12	1 760	4 400	10 x 12,5	PCR1GPF221MCAC♦♦50SE3
	270	18	0,12	2 160	4 400	10 x 12,5	PCR1GPF271MCAC♦♦50SE3
	330	18	0,12	2 640	4 400	10 x 12,5	PCR1GPF331MCAC♦♦50SE3
	10	70	0,12	100	1 400	5 x 5	PCR1HPF100ME05♦♦20SE3
50	12	70	0,12	120	1 400	5 x 5	PCR1HPF120ME05♦♦20SE3
1H	22	40	0,12	220	2 200	6,3 x 5	PCR1HPF220MF05◊◊25SE3
	33	35	0,12	330	2 600	8 x 6	PCR1HPF330MB06♦♦35SE3
	39	35	0,12	390	2 600	6,3 x 8	PCR1HPF390MF08♦♦25SE3
		35	0,12	390	2 600	8 x 6	PCR1HPF390MB06♦♦35SE3
	56	29	0,12	560	3 300	8 x 8	PCR1HPF560MB08VV35SE3
	68 82	29 25	0,12	680 820	3 300 3 800	8 x 8 8 x 11,5	PCR1HPF680MB08♦♦35SE3 PCR1HPF820MBAB♦♦35SE3
	82	25	0,12	1 000	3 800	8 x 11,5	PCR1HPF82UMBABVV353E3
	100	20	0,12	1 000	4 300	10 x 12.5	PCR1HPF101MCAC◊◊50SE3
	120	20	0,12	1 200	4 300	10 x 12,5	PCR1HPF121MCAC♦♦50SE3
	150	20	0,12	1 500	4 300	10 x 12,5	PCR1HPF151MCAC♦♦50SE3
	220	20	0,12	2 200	4 300	10 x 16	PCR1HPF221MC16♦♦50SE3
	470	30	0,12	4 700	4 300	10 x 20	PCR1HPF471MC20♦♦50SE3
	10	50	0,12	126	1 950	6,3 x 5	PCR1JPF100MF05♦♦25SE3
63	12	50	0,12	152	1 950	6,3 x 5	PCR1JPF120MF05♦♦25SE3
1J		45	0,12	278	2 350	6,3 x 8	PCR1JPF220MF08∜025SE3
	22	45	0,12	278	2 350	8 x 6	PCR1JPF220MB06♦♦35SE3
	27	45	0,12	341	2 350	8 x 6	PCR1JPF270MB06♦♦35SE3
-	33	30	0,12	416	3 200	8 x 8	PCR1JPF330MB080035SE3
	39	30	0,12	492	3 200	8 x 8	PCR1JPF390MB080035SE3
	47	26 26	0,12 0,12	592 706	3 600 3 600	8 x 11,5 8 x 11,5	PCR1JPF470MBAB 0 35SE3 PCR1JPF560MBAB 0 35SE3
	56	22	0,12	706	4 100	10 x 12,5	PCR1JPF560MCAC \$\sqrt{50SE3}
	68	22	0,12	857	4 100	10 x 12,5	PCR1JPF680MCACVS0SE3
	82	22	0,12	1 034	4 100	10 x 12,5	PCR1JPF820MCAC♦♦50SE3
	100	22	0,12	1 260	4 100	10 x 12,5	PCR1JPF101MCAC♦♦50SE3
	120	22	0,12	1 512	4 100	10 x 12,5	PCR1JPF121MCAC0050SE3
	220	20	0,12	2 773	4 950	10 x 16	PCR1JPF221MC160050SE3
	330	20	0,12	4 158	4 950	10 x 20	PCR1JPF331MC20♦♦50SE3
	22	36	0,12	352	2 900	8 x 8	PCR1KPF220MB08♦♦35SE3
80 1K	27	36	0,12	432	2 900	8 x 8	PCR1KPF270MB08♦♦35SE3
IK	33	32	0,12	528	3 200	8 x 11,5	PCR1KPF330MBAB◊◊35SE3
	39	32	0,12	624	3 200	8 x 11,5	PCR1KPF390MBAB♦♦ 35SE3
	47	28	0,12	752	3 600	10 x 12,5	PCR1KPF470MCAC♦♦50SE3
	56 220	28	0,12	896	3 600	10 x 12,5	PCR1KPF560MCAC♦♦50SE3
		40	0,12	3 520	3 500	10 x 20	PCR1KPF221MC20♦♦50SE3



$\mathbf{U}_{\mathtt{RDC}}$	$\mathbf{C}_{R}$	ESR <sub>max</sub>	tan6	l <sub>leak</sub>	I <sub>max,105°C</sub>	Size	Ordercode
Rated Oltage Code	Rated Capacitance	Equivalent Series Resistance	Dissipation Factor	Leakage Current	Max. Allowed Ripple Current	øD x L	◊◊ = pin style & length
	20°C 120Hz	20°C 100kHz	20°C 120Hz		≤105°C 100kHz		VV - pili style & length
(V)	(μF)	(mΩ)		(μΑ)	(mArms)	(mm)	Details: Page 6
400	12	36	0,12	240	3 000	8 x 11,5	PCR2APF120MBAB◊◊35SE3
100 2A	15	36	0,12	300	3 000	8 x 11,5	PCR2APF150MBAB♦♦35SE3
2A -	22	32	0,12	440	3 300	10 x 12,5	PCR2APF220MCAC♦♦50SE3
	27	32	0,12	540	3 300	10 x 12,5	PCR2APF270MCAC♦♦50SE3
425	10	45	0,12	250	2 700	8 x 11,5	PCR2BPF100MBAB♦♦35SE3
125 2B	12	45	0,12	300	2 700	8 x 11,5	PCR2BPF120MBAB◊◊35SE3
2 D	18	40	0,12	450	3 000	10 x 12,5	PCR2BPF180MCAC♦♦50SE3
	22	40	0,12	550	3 000	10 x 12,5	PCR2BPF220MCAC0050SE3
440	10	60	0,12	320	2 400	10 x 12,5	PCR2CPF100MCAC♦♦50SE3
160 2C	12	60	0,12	384	2 400	10 x 12,5	PCR2CPF120MCAC \$\sqrt{5}0SE3
20							
	8,2	100	0,12	328	1 850	10 x 12,5	PCR2DPF8R2MCAC0050SE3
200 2D	10	100	0,12	400	1 850	10 x 12,5	PCR2DPF100MCACV\$50SE3







## ORDER CODE SOLID POLYMER RADIAL TYPE



PC	R	1	٧.	P	PF	1	01	М			CAC	LL		50		-		S	E3	JExxxxx
Techno- logy	Terminal Type	Ra: Volt Co	age		ies de	cit	pa- ance e (µF)	Capacita Toleran			ize Code (ΦDxL)	Lead Form		Pitch		Material Code		Rubber Code	for internal use	for Specials only
PC	Radial R	2,0V	OD	HCN	CN	0,1	0R1	±20%	М	D05	4,0 x 5,7	Taped	FF	2,0 mm	20	Standard	-	Standard -		
Polymer Capacitor		2,5V	OE	HCS	cs	0,47	R47	±10%	K	D07	4,0 x 7,0	Long Lead	LL	2,5 mm	25	Laminated	w	Flat Rubber		
		4V	OG	HEG	EG	1,0	010	+30/-10%	Q	E05	5,0 x 5,7	Cut 5,0 mm	СВ	3,5 mm	35	PVC Sleeve	Р	Stand-Off S		
		6,3V	OJ	HEL	EL	2,2	2R2	preferre	d	E07	5,0 x 7,0	Cut 4,5 mm	СС	5,0 mm	50					
		6,8V	06	HEN	EN	47	470			S09	5,5 x 9,0	Cut 4,0 mm	CD							
		7,0V	07	HGN	GN	100	101			S11	5,5 x 11,0	Cut 3,5 mm	CE							
		7,5V	75	HPF	PF	1000	102			F05	6,3 x 5,7	Cut 3,0 mm	CF							
		10V	1A	HPK	PK					F06	6,3 x 6,7									
		12,0V	A2							F08	6,3 x 8,0									
		12,5	1B							F09	6,3 x 9,0									
		16V	10							F10	6,3 x 10,0									
		20V	1D							B05	8,0 x 5,7									
		25V	1E							B06	8,0 x 6,7									
		28V	L1							B07	8,0 x 7,0									
		32V	1F							B08	8,0 x 8,0									
		35V	1V							B09	8,0 x 9,0									
		40V	1 <b>G</b>							B10	8,0 x 10,0									
		50V	1H							B11	8,0 x 11,0									
		63V	1J							BAB	8,0 x 11,5									
		80V	1K							B12	8,0 x 12,0									
		100V	2A						BAC	8,0 x 12,5										
		125V								B13	8,0 x 13,0									
		160V								C08	10 x 8,0									
		180V								C09	10 x 9,0									
		200V	2D							C10	10 x 10,0									
										C11	10 x 11,0									
										CAB	10 x 11,5									
										C12	10 x 12,0									
										CAC	10 x 12,5									
										C13	10 x 13,0									

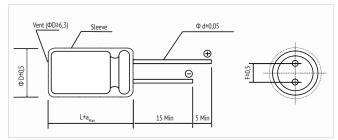






## DIMENSIONS FOR LOOSE, LONG-LEAD TYPE (BULK)

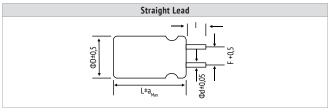
#### ORDER CODE: LL



L		L < 7		L ≥ 7					
Ø D	5	6,3	8	5	6,3	8	10		
F	2,0	2,5	3,5	2,0	2,5	3,5	5,0		
Ød		0,5		0,5 0,6					
аМах		1,0		2,0					

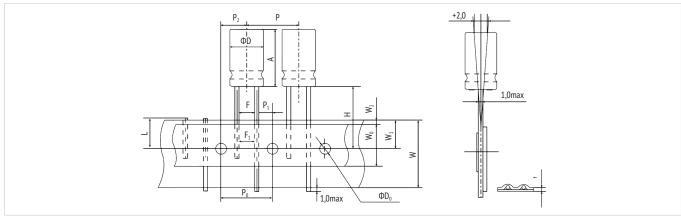
in mm

## DIMENSIONS FOR LOOSE, CUT LEADS (BULK)



Code	CB	cc	CD	CE	CF
I	5,0 ± 0,5	4,5 ± 0,5	4,0 ± 0,5	3,5 ± 0,5	$3,0 \pm 0,5$
preferred					in mm

### DIMENSIONS AMMOPACK TAPING



in mm

ФD	Α	P	P <sub>o</sub>	P <sub>1</sub>	<b>P</b> <sub>2</sub>	F	F <sub>1</sub>	W	W <sub>o</sub>	W <sub>1</sub>	W <sub>2</sub>	Н	L	$\Phi D_{o}$	t
± 0,5		± 1,0	± 0,2	± 0,5	± 1,0	0,8/ -0,2	±1,0	±0,5	min	±0,5	max	0,75/ -0,5	max	±0,5	±0,3
5	5~11	12,7	12,7	5,35	6,35	2,0	3,5	18,0	10,0	9,0	1,5	18,5	11,0	4,0	0,7
6,3	5~12	12,7	12,7	5,1	6,35	2,5	3,5	18,0	10,0	9,0	1,5	18,5	11,0	4,0	0,7
8	6~12	12,7	12,7	4,6	6,35	3,5	3,5	18,0	10,0	9,0	1,5	18,5	11,0	4,0	0,7
10	7~12,5	12,7	12,7	3,85	6,35	5,0	5,0	18,0	10,0	9,0	1,5	18,5	11,0	4,0	0,7







## **INTRODUCTION**

#### INTRODUCTION SOLID POLYMER CAPACITORS

Aluminum Solid Electrolyte Capacitors with conductive polymer are aluminum electrolytic capacitors that use a solid polythiophene electrolyte system. The conductive polymer yields extremely low ESR-values that allow for very high ripple currents at high frequencies. Typically, these types of capacitors are used in smoothing circuits of DC-DC converters and in high-frequency applications. The rated voltage range of Polymer Capacitors from Jianghai has been extended to voltages up to 200V, which allows the usage in many power supply applications.

## COMPARISON OF SOLID POLYMER CAPACITORS AND LIQUID ELECTROLYTIC CAPACITORS

The characteristics of solid capacitors differ from liquid capacitors in many ways. As the electrolytic system is implemented as a solid, dry substance, the limiting effect of drying-out known from liquid electrolytic capacitors does only have a minor impact on the lifetime. As a consequence, the temperature characteristics allow a usage in a wide range of ambient temperatures. Temperatures in the range from -55°C to 105°C lead merely to capacitance changes from 10...15%, while the ESR remains almost constant. The stability of its low ESR-values (especially in low temperature range) makes the polymer capacitor attractive for many applications. Compared to tantalum electrolytic capacitors, polymer capacitors offer a more reliable solution with a similar functionality.

## **LIFETIME**

#### LIFETIME ESTIMATION SOLID POLYMER

Most lifetime tests for polymer capacitors are performed as a voltage-temperature test. The changes of the typical parameter like capacitance, leakage current and ohmic values are specified with a corresponding lifetime. Most lifetime models found in the literature on polymer capacitors are based on the such voltagetemperature tests without any additional current applied. As the capacitors are typically used under load conditions where ripple currents are present, most of the lifetime models do not meet the actual condition of usage well. Please take care when capacitors of different manufacturers are compared that similar lifetime test conditions have been deployed. The lifetime of solid polymer capacitors is affected by temperature, voltages, and the applied ripple currents generating heat due to power losses. But also additional factors like humidity or the impact of oxygen seeping in through the rubber seal are limiting the total lifetime. Oxidation and thermal degradation of the conductive polymer appear to be the dominant aging mechanisms. Jianghai offers a lifetime model for the estimation of the total lifetime of solid polymer capacitors that takes both the impact of the applied ripple current and the ambient temperature into account. In order to be comparable to other products available to the market, Jianghai defines the life time found on the datasheets as Endurance Lifetime L<sub>e</sub>. The Endurance Lifetime is obtained by testing the capacitors at rated voltage and upper category temperature (i.e., without any ripple current applied) until a parametric failure is observed. For some high temperature series, current deratings for temperature >105°C need to be applied. Please check the individual datasheets carefully. Additionally,  $\Delta T_0$  shall be adapted depending on the temperature rating of the product. Please consult Jianghai Europe for lifetime estimations in case of doubt.

$$L = L_e \cdot 2^{\frac{(T_0 - T_A)}{10}} \cdot 2^{\frac{-\Delta T_0 \cdot \left(\frac{I_A}{I_R}\right)^2}{10}}$$

#### WHERE

Total Lifetime 1

Endurance Lifetime L

 $T_0$ Upper Category Temperature

Ambient Temperature (in case of  $T_A < 40^{\circ}C$  please take  $T_A = 40^{\circ}C$ ) TA

Actual Ripple Current (at 100kHz)

Max. Allowed Rated Ripple Current (at 100kHz), see datasheet Please note: I<sub>A</sub> ≤ I<sub>R</sub>

 $\Delta T_0$  For  $T_0 \le 105$ °C capacitors:  $\Delta T_0 = 20K$ 

> For T<sub>0</sub> > 105°C capacitors:  $\Delta T_0$  = 20K for temperature range  $T_A \le 105$ °C

> > $\Delta T_0 = 3K$  for temperature range  $T_A > 105$ °C Please consider additionally possible current deratings.





## HANDLING PRECAUTIONS - SOLID AND HYBRID POLYMER CAPACITORS -



#### WARNING

JIANGHAI is not liable for any extent of possible injuries or damages to persons or things, of any kind, caused by the improper application of and/or operating conditions harmful to capacitors. Misapplications which may cause failures include, but are not limited to: ripple current or peak current or voltage above specification, operating voltage above the voltage specified, temperature exposure outside the specified operating temperature range. Examples of harmful operating conditions comprise, but are not limited to: unusual storage or transport temperatures, excessive and/or rapid changes of ambient temperature or humidity, heavy mechanical shock or vibration, corrosive and abrasive particles in the ambient (cooling) air, conducting dust in the ambient (cooling) air, oil or water vapor or corrosive substances, explosive gas or dust, operation under extremely high or low ambient pressure conditions (below or above sea level), superimposed radio frequency voltages, radioactivity. In case of doubt about the impact of operating conditions on capacitor performance, please contact JIANGHAI.

#### **PERSONAL SAFETY**

Electrical or mechanical misapplication of electrolytic capacitors may be hazardous. Personal injury or property damage may result from explosion of a capacitor or from the expulsion of electrolyte due to mechanical disruption or the release of a safety vent of a capacitor. In case of injury or skin or eye exposure to electrolyte, immediately seek professional medical advice. Before using capacitors in any application, please read these Handling Precautions, familiarizing thoroughly with the information contained herein. Please check before using any of our capacitors if these components fulfill the requirements of your application and that warnings and instructions for use are followed.

#### WARRANTY

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The information contained in this catalogue does not form part of any quotation or contract, is believed to be accurate, reliable and up to date. Quality data are based on the statistical evaluations of a large quantity of parts and do not constitute a guarantee in a legal sense. However, agreement on these specifications does mean that the customer may claim for replacement of individual defective capacitors within the terms of delivery. We will not assume any liability beyond the replacement of defective components. This applies in particular to any consequential damage caused by component failure. Furthermore, it must be taken into consideration that the figures stated for lifetime, failure rates and outlier percentages refer to the average production status and are therefore to be understood as mean values (statistic expectations) for a large number of delivery lots of identical capacitors. These figures are based on application experience and data obtained from preceding tests under normal conditions, or – for purpose of accelerated aging – more severe conditions. JIANGHAI reserves the right to change these specifications without prior notice. Any application information given is advisory and does not form part of any specification. The products are not primarily designed for use in life support applications, devices or systems where malfunction of these products can reasonably be expected to result in personal injury. JIANGHAI customers using or selling these products for use in such applications without prior written consent of JIANGHAI do so at their own risk and agree fully to indemnify JIANGHAI for any damage resulting from such improper use or sale. This version of the catalogue supersedes all previous versions. Latest versions of datasheets can be found on our homepage: www.jianghai-europe.com.

#### **POLARITY**

Polymer capacitors are polar and shall never be used with incorrect polarity, as there is a possible danger of shorting or destruction.

#### RATED VOLTAGE UR

The rated voltage is marked on the capacitor and defined in the datasheets as  $U_R$ . This voltage should never be exceeded and is the maximum peak voltage including any ripple voltages allowed to avoid a shortening of the lifetime or damage of the capacitor. When a ripple current is applied to the capacitor, the sum of the peak ripple voltage and bias DC voltage shall never exceed the rated voltage. It might be necessary to lower the maximum allowed bias DC voltage, when certain ripple currents are applied to the capacitor.

#### **REVERSE VOLTAGE**

Reverse voltages or voltages <0V are not allowed.

#### **OVER-VOLTAGE / SURGE VOLTAGE**

Over-voltages higher than the rated voltage will destroy the capacitors and must be avoided. The sum of DC voltage and the ripple voltage peak must not exceed the rated voltage.

#### **LOW VOLTAGE**

If the rated voltage is low, take care that any negative ripple voltage peak does not become a reverse voltage. Ripple voltages shall never become larger than  $0.1^*U_R$ .

#### **RECOVERY VOLTAGE**

Electric potential between the positive and negative terminal may exist as a result of dielectric absorption. Please take action that this load does not damage other devices or scare workers during the production process (sparks possible). If needed please discharge the capacitor through a  $1k\Omega$  resistor.

#### **TEMPERATURE RANGE**

Use solid polymer and hybrid capacitors only within the specified operating temperature range.

#### **OVER-CURRENT**

Ripple currents above the specified rating must be avoided as they may damage the capacitor.

#### RIPPLE CURRENT/VOLTAGE

The combined value of DC voltage and peak AC voltage (due to



## HANDLING PRECAUTIONS - SOLID AND HYBRID POLYMER CAPACITORS -

ripple current) shall not exceed the rated voltage and shall never be <0V. Use of solid polymer and hybrid electrolytic capacitors under ripple current with wide amplitudes is equivalent to rapid charge-discharge operation.

#### RAPID CHARGING/DISCHARGING

Rapid charging/discharging generates severe heat and gas may be emitted which may lead to explosion. Consult JIANGHAI about specially designed capacitors suitable for such kind of applications. Example: Servo Drive Application

#### **SERIAL CONNECTION**

Serial connections shall be avoided to prevent possible overvoltage conditions.

#### PARALLEL CONNECTION

When parallel connections between polymer capacitors are planned, please take proper current balancing into account.

#### **INRUSH CURRENT LIMITATION**

Use a protection circuit when the inrush current exceeds 10A. Especially higher voltage capacitor might need an individual protection against high inrush currents.

#### SHORT-CIRCUIT PROTECTION

Protect solid polymer and hybrid capacitors from short-circuiting. Such high currents might destroy the capacitor and in rare cases ignite the rubber inside the capacitor.

#### **LEAKAGE CURRENT**

Leakage Currents might increase as consequence of longer storage, critical soldering processes, overload conditions, heavy charging/discharging, mechanical stress. Please note that solid polymer capacitors need a longer time for an internal repair than liquid capacitors like hybrid capacitors. An increase of the leakage current shall be taken as an indication of a possible damage and should be avoided generally. It is essential to ensure a correct soldering profile. Please follow the recommendation of Jianghai. In case of any questions please contact Jianghai Europe.

#### LIFETIME

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There are many different lifetime definitions known without any true industry standard. Take special care when capacitors are compared that the capacitors fulfill the needed requirements. JIANGHAI publishes all conditions to be as transparent as possible. In the case of lifetime tests with additional ripple current, the bias DC voltage must be reduced, so that the sum of bias DC voltage and the peak of the ripple voltage does not exceed the Rated Voltage U<sub>R</sub>.

#### LIMITATION ON USAGE

Polymer Capacitors cannot be used:

- in circuits with frequent and/or rapid charging and discharging function,
- in time-constant or coupling circuits,
- in high impedance circuits or applications, where the leakage current affects the circuit operation,

- after heavy thermal stress during soldering as the capacitance and leakage current may change,
- under mechanical stress. Avoid mechanical vibration and shock.
- in applications with heavy discharges / negative transients higher than 10% of U<sub>R</sub>.

#### **VIBRATION AND MECHANICAL STRESS**

Capacitors are sensitive to vibration and mechanical forces applied to the leads. Do not use capacitors which have been dropped onto a rigid surface.

#### **INSULATION**

If any defect of the sleeve is visible, the component should not be used - the same holds for any kind of visible damage. A capacitor should be electrically isolated from the following parts: aluminum case, cathode lead wire, anode lead wire and circuit pattern. The sleeve is not recognized as an isolator and therefore the standard capacitor should not be used in a place where insulation function is needed. Laminated capacitors need to be handled like nonisolated components. Please take care of a complete separation of the lead wires and the case of the capacitor. Please contact JIANGHAI if a higher grade of insulation is required.

#### **CURRENT DERATING**

For Polymer Capacitors of >105°C temperature class, current deratings for temperatures >105°C might be necessary. Please check carefully the individual datasheet.

#### **SAFETY OF DESIGN**

Always consider the safety when designing circuits. Plan for worst case failures such as short circuits and open circuits. Never reuse capacitors if they have been assembled and energized already.

#### HIGH RELIABILITY LIMITATION

Without written consent by Jianghai, Polymer capacitors should not be used in highly reliable or life sustaining applications such as: medical equipment, aviation/aerospace equipment, automotive and nuclear applications and others, where a capacitor failure may have a major impact.

#### **ENVIRONMENTAL CONDITIONS**

Avoid direct contact with water, salt solution, oil, dewing conditions. Halogens generally, especially fumigation treatment with bromides and flame retardant agents containing halogens must be avoided. Avoid exposing to direct sunshine, ozone, ultraviolet rays and x-ray radiation. Air Pressure: Max. 150kPa, min. 8kPa. For usage >2000m altitude above sea level current deratings might be necessary. No heavy air pressure changes are allowed. Do not use or store in an environment containing any hazardous gas (e.g., hydrogen sulphide, sulphurous acid, nitrous acid, chlorine, ammonia, bromine, methyl bromide, other halogens, noxious gases) or acidic or alkaline solutions.

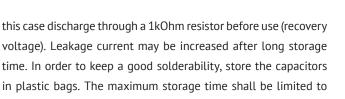
#### **STORAGE**

Temperature 5 to 30°C, relative humidity below 60%. These capacitors may accumulate charge naturally during storage. In









#### **SOLDERING**

instructions, see datasheet.

Soldering conditions (temperature, times) should be within specified conditions, especially for SMT components. Avoid high soldering temperatures as this may reduce lifetime or damage the capacitor. Do never dip the capacitor body into molten solder. Flux should not be adhered to the capacitor's body but only to its terminals. For details and different methods please contact us.

one year. Stacked solid polymer capacitors do have additional

#### **GLUEING, CLEANING AND COATING**

Do not use fixing agents or cleaning substances containing halogens. Do not use coating and moulding components that completely seal the capacitor from the environment. Also, never use solvents containing: halogenated hydrocarbons, alkali, petroleum, trichloroethylene/-ethane, xylene, acetones, trichlorotrifluoroethane, tetrachloroethylene, methylenechloride, chloroform, acetates, ketones, esters, chlorides and bromides. If a circuit board cleaning is planned, please contact Jianghai Europe for approval of the cleaning process to avoid damages of the capacitors.

#### MOUNTING

Other devices, which are mounted near the capacitor, should not touch the capacitor. Additional heat coming from other components near the capacitor may reduce the lifetime of the capacitor. Do never bend or twist the capacitor after soldering to avoid stress on the leads. Radial capacitors are not protected against mechanical forces on the leads. Forces on the pins might damage the capacitor. No printed circuit board tracks are allowed between the lead pads of the capacitor. Screw Terminal capacitors should only be mounted in an upright position.

#### **TRANSPORT**

Avoid fumigation and spraying insecticides (especially with bromides) in the import or export procedures which can cause corrosion. This applies also to the finished devices.

#### MAINTENANCE

Periodical inspection should be carried out for the capacitor: visual inspection to check pressure relief open or leakage of electrolyte, electrical characteristics as leakage current, capacitance, and dissipation factor.

#### **ELECTROLYTE AND SEPARATOR PAPER**

Electrolyte and separator paper used in solid polymer or hybrid capacitors may be flammable. Also, electrolyte is electrically conductive. Therefore, in case electrolyte gets in contact with PC board it may cause corrosion of circuit pattern or cause short circuit between patterns, and may lead to smoke generation or ignition in worst case.

#### **CAUTION DURING USE OF CAPACITORS**

Do not touch the terminals of capacitors. Keep the capacitor free from conductive solution, such as acids, alkali and so on. Ensure that the operating environment of the equipment into which the capacitor has been built is within the specified conditions mentioned in the catalogue or specification sheets.

#### **SAFETY VENT**

The safety vent needs some free space to open properly. Allow for free headroom of at least 2mm for diameter ≤16mm, more than 3mm for diameter 18-35mm, more than 5mm for case diameter 40mm and larger.

#### **EMERGENCY ACTIONS**

When the pressure relief vent is open and some gas blows out from the capacitor, please turn the mains switch of the equipment off or pull out the plug from the power outlet immediately. During safety vent operation, extremely hot gas (>100°C) may blow out of the capacitors. Do not stand close to the capacitors. In case of eye contact, rinse the open eye(s) with clean water immediately. In case of ingestion, gargle with water immediately, do not swallow. Do not touch electrolyte but wash skin with soap and water in case of skin contact. After exposure, consult a physician.

#### **DEFINITION OF ELECTRICAL PARAMETERS**

Separate documents as application notes, equivalent circuit diagrams and so on are available on request.

#### **DISPOSAL**

Capacitors going out of service are classified as scrapped metal. For disposal they are handled as controllable industrial waste because of the nature of the contents (electrolyte). Most of the material is aluminum and cannot be completely burned.

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