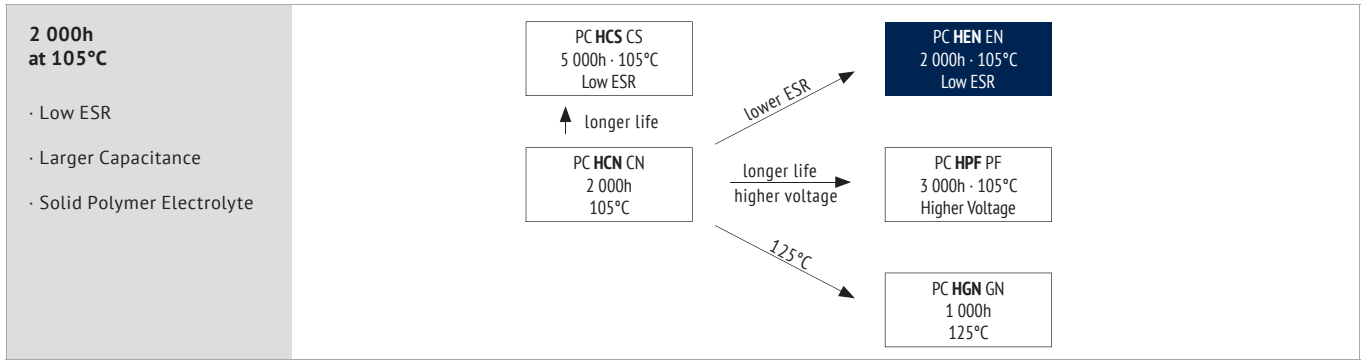




SOLID POLYMER CAPACITORS · RADIAL TYPE

# PC HEN EN SERIES





**ITEM CHARACTERISTICS**

Operating Temperature Range (°C)	-55 ~ +105
Voltage Range (V)	2,5 ~ 16
Capacitance Range (µF)	180 ~ 2 700
Capacitance Tolerance (20°C, 120Hz)	± 20%
Surge Voltage (V)	$U_R * 1,15$
Dissipation Factor	at 20°C, 120Hz, see table
Leakage Current (µA)	at 20°C after 2 minutes
Temperature Stability	$Z_{105°C} / Z_{20°C} \leq 1,25$
	$Z_{-55°C} / Z_{+20°C} \leq 1,25$

**!** The usage at lower temperatures than indicated may be possible. Please contact the Jianghai Europe sales office for approval.

ITEM	ENDURANCE LIFETIME $L_e$	DAMP HEAT (Steady State)	RESISTANCE TO SOLDERING HEAT RADIAL
Lifetime	2 000h	1 000h	10sec, Wave
Leakage Current	≤ the specified value	≤ the specified value (after voltage processing)	≤ the specified value (after voltage processing)
Capacitance Change	Within ± 20% of initial value	Within ± 20% of initial value	Within ± 5% of initial value
Dissipation Factor	≤ 150% of specified value	≤ 150% of specified value	≤ specified value
ESR Change	≤ 150% of specified value	≤ 150% of specified value	≤ specified value
Condition	$T_0$ (upper category temperature) $U_R = 0$ $I_R = 0$	60°C (90-95% relative humidity) $U_R = 0$ $I_R = 0$	260°C±5°C

details see page 9

**MULTIPLIER FOR RIPPLE CURRENT (FREQUENCY COEFFICIENT)**

Frequency	120Hz ≤ f < 1kHz	1kHz ≤ f < 10kHz	10kHz ≤ f < 100kHz	100kHz ≤ f < 500kHz
Factor	0,05	0,30	0,70	1,00

Multipliers for typical operating conditions.

**ENVIRONMENTAL**

The products are RoHS, WEEE and REACh compliant. The detailed version please see separate "Environmental Certificates" document or [www.jianghai-europe.com](http://www.jianghai-europe.com)





$U_{RDC}$ Rated Voltage Code	$C_R$ Rated Capacitance	$ESR_{max}$ Equivalent Series Resistance	$\tan\delta$ Dissipation Factor	$I_{leak}$ Leakage Current	$I_{max,105^\circ C}$ Max. Allowed Ripple Current	Size $\varnothing D \times L$	Ordercode
(V)	( $\mu F$ )	(m $\Omega$ )	20°C 120Hz	( $\mu A$ )	(mA <sub>rms</sub> )	(mm)	
<b>2,5 OE</b>	680	7	0,08	340	5 700	8 x 11,5	PCROEEN681MBAB◇◇35SE3
	820	7	0,08	410	6 100	8 x 11,5	PCROEEN821MBAB◇◇35SE3
	1 000	7	0,08	500	6 100	8 x 11,5	PCROEEN102MBAB◇◇35SE3
		6	0,08	500	6 640	10 x 12,5	PCROEEN102MCAC◇◇50SE3
	1 200	6	0,08	600	6 640	10 x 12,5	PCROEEN122MCAC◇◇50SE3
	1 500	7	0,08	750	6 100	8 x 11,5	PCROEEN152MBAB◇◇35SE3
		7	0,08	750	6 100	10 x 12,5	PCROEEN152MCAC◇◇50SE3
	2 700	7	0,08	1 350	6 100	10 x 12,5	PCROEEN272MCAC◇◇50SE3
<b>4 OG</b>	560	7	0,08	450	6 100	8 x 11,5	PCROGEN561MBAB◇◇35SE3
	680	7	0,08	550	6 100	8 x 11,5	PCROGEN681MBAB◇◇35SE3
	820	7	0,08	660	6 100	8 x 11,5	PCROGEN821MBAB◇◇35SE3
		6	0,08	660	6 640	10 x 12,5	PCROGEN821MCAC◇◇50SE3
	1 000	7	0,08	800	6 100	8 x 11,5	PCROGEN102MBAB◇◇35SE3
		6	0,08	800	6 640	10 x 12,5	PCROGEN102MCAC◇◇50SE3
	1 200	7	0,08	960	6 100	8 x 11,5	PCROGEN122MBAB◇◇35SE3
		7	0,08	960	6 100	10 x 12,5	PCROGEN122MCAC◇◇50SE3
	1 800	7	0,08	1 440	6 100	10 x 12,5	PCROGEN182MCAC◇◇50SE3
	2 200	7	0,08	1 760	6 100	10 x 12,5	PCROGEN222MCAC◇◇50SE3
<b>6,3 OJ</b>	330	7	0,08	420	5 700	8 x 11,5	PCROJEN331MBAB◇◇35SE3
	390	7	0,08	495	5 700	8 x 11,5	PCROJEN391MBAB◇◇35SE3
	470	7	0,08	595	5 700	8 x 11,5	PCROJEN471MBAB◇◇35SE3
	560	7	0,08	706	5 700	8 x 11,5	PCROJEN561MBAB◇◇35SE3
	680	7	0,08	860	5 700	8 x 11,5	PCROJEN681MBAB◇◇35SE3
		7	0,08	860	6 640	10 x 12,5	PCROJEN681MCAC◇◇50SE3
	820	7	0,08	1 035	5 700	8 x 11,5	PCROJEN821MBAB◇◇35SE3
		7	0,08	1 035	6 640	10 x 12,5	PCROJEN821MCAC◇◇50SE3
	1 000	7	0,08	1 260	5 700	8 x 11,5	PCROJEN102MBAB◇◇35SE3
		7	0,08	1 260	6 100	10 x 12,5	PCROJEN102MCAC◇◇50SE3
	1 500	7	0,08	1 890	5 700	8 x 11,5	PCROJEN152MBAB◇◇35SE3
		10	0,08	1 890	5 560	10 x 12,5	PCROJEN152MCAC◇◇50SE3
	2 200	10	0,08	2 775	5 560	10 x 12,5	PCROJEN222MCAC◇◇50SE3
	<b>10 1A</b>	270	8	0,08	540	5 650	8 x 11,5
390		8	0,08	780	5 650	8 x 11,5	PCR1AEN391MBAB◇◇35SE3
470		8	0,08	940	5 650	8 x 11,5	PCR1AEN471MBAB◇◇35SE3
		7	0,08	940	6 100	10 x 12,5	PCR1AEN471MCAC◇◇50SE3
560		8	0,08	1 120	5 650	8 x 11,5	PCR1AEN561MBAB◇◇35SE3
		7	0,08	1 120	6 100	10 x 12,5	PCR1AEN561MCAC◇◇50SE3
680		8	0,08	1 360	5 650	8 x 11,5	PCR1AEN681MBAB◇◇35SE3
		7	0,08	1 360	6 100	10 x 12,5	PCR1AEN681MCAC◇◇50SE3
1 000		8	0,08	2 000	6 100	10 x 12,5	PCR1AEN102MCAC◇◇50SE3
<b>16 1C</b>		180	11	0,08	580	5 100	8 x 11,5
	270	10	0,08	865	5 100	8 x 11,5	PCR1CEN271MBAB◇◇35SE3
	330	10	0,08	1 060	5 100	8 x 11,5	PCR1CEN331MBAB◇◇35SE3
		10	0,08	1 060	6 100	10 x 12,5	PCR1CEN331MCAC◇◇50SE3
	470	10	0,08	1 505	6 100	10 x 12,5	PCR1CEN471MCAC◇◇50SE3
	560	10	0,12	1 795	6 100	10 x 12,5	PCR1CEN561MCAC◇◇50SE3
	680	10	0,12	2 180	6 100	10 x 12,5	PCR1CEN681MCAC◇◇50SE3
	820	10	0,12	2 625	6 100	10 x 12,5	PCR1CEN821MCAC◇◇50SE3
	1 000	10	0,12	3 200	6 100	10 x 12,5	PCR1CEN102MCAC◇◇50SE3

◇◇ = pin style & length

Details: Page 4





## ORDER CODE SOLID POLYMER RADIAL TYPE



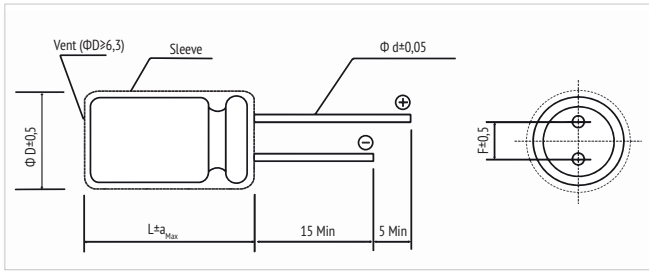
PC	R	1V	PF	101	M	CAC	LL	50	-	S	E3	JExxxxx
Techno-logy	Terminal Type	Rated Voltage Code	Series Code	Capa-citance Code (µF)	Capacitance Tolerance	Size Code (ΦDxL)	Lead Form	Pitch	Material Code	Rubber Code	for internal use	for Specials only
PC = Polymer Capacitor	Radial R	2,0V OD	HCN CN	0,1 OR1	±20% M	D05 4,0 x 5,7	Taped FF	2,0 mm 20	Standard -	Standard -		
		2,5V OE	HCS CS	0,47 R47	±10% K	D07 4,0 x 7,0	Long Lead LL	2,5 mm 25	Laminated W	Flat Rubber F		
		4V OG	HEG EG	1,0 O10	+30/-10% Q	E05 5,0 x 5,7	Cut 5,0 mm CB	3,5 mm 35	PVC Sleeve P	Stand-Off S		
		6,3V OJ	HEL EL	2,2 2R2	preferred	E07 5,0 x 7,0	Cut 4,5 mm CC	5,0 mm 50				
		6,8V O6	HEN EN	47 470		S09 5,5 x 9,0	Cut 4,0 mm CD					
		7,0V O7	HGN GN	100 101		S11 5,5 x 11,0	Cut 3,5 mm CE					
		7,5V 75	HPF PF	1000 102		F05 6,3 x 5,7	Cut 3,0 mm CF					
		10V 1A	HPK PK			F06 6,3 x 6,7						
		12,0V A2				F08 6,3 x 8,0						
		12,5V 1B				F09 6,3 x 9,0						
		16V 1C				F10 6,3 x 10,0						
		20V 1D				B05 8,0 x 5,7						
		25V 1E				B06 8,0 x 6,7						
		28V L1				B07 8,0 x 7,0						
		32V 1F				B08 8,0 x 8,0						
		35V 1V				B09 8,0 x 9,0						
		40V 1G				B10 8,0 x 10,0						
		50V 1H				B11 8,0 x 11,0						
		63V 1J				BAB 8,0 x 11,5						
		80V 1K				B12 8,0 x 12,0						
		100V 2A				BAC 8,0 x 12,5						
		125V 2B				B13 8,0 x 13,0						
		160V 2C				C08 10 x 8,0						
		180V 2K				C09 10 x 9,0						
200V 2D				C10 10 x 10,0								
				C11 10 x 11,0								
				CAB 10 x 11,5								
				C12 10 x 12,0								
				CAC 10 x 12,5								
				C13 10 x 13,0								





## DIMENSIONS FOR LOOSE, LONG-LEAD TYPE (BULK)

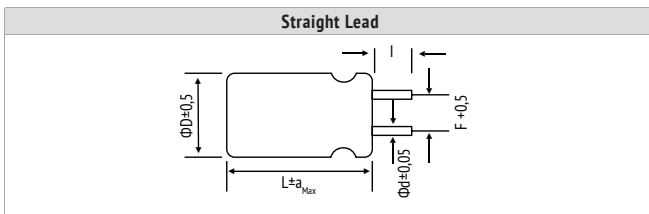
ORDER CODE: LL



L	L < 7			L ≥ 7			
	5	6,3	8	5	6,3	8	10
Ø D	5	6,3	8	5	6,3	8	10
F	2,0	2,5	3,5	2,0	2,5	3,5	5,0
Ø d	0,5			0,5		0,6	
aMax	1,0			2,0			

in mm

## DIMENSIONS FOR LOOSE, CUT LEADS (BULK)

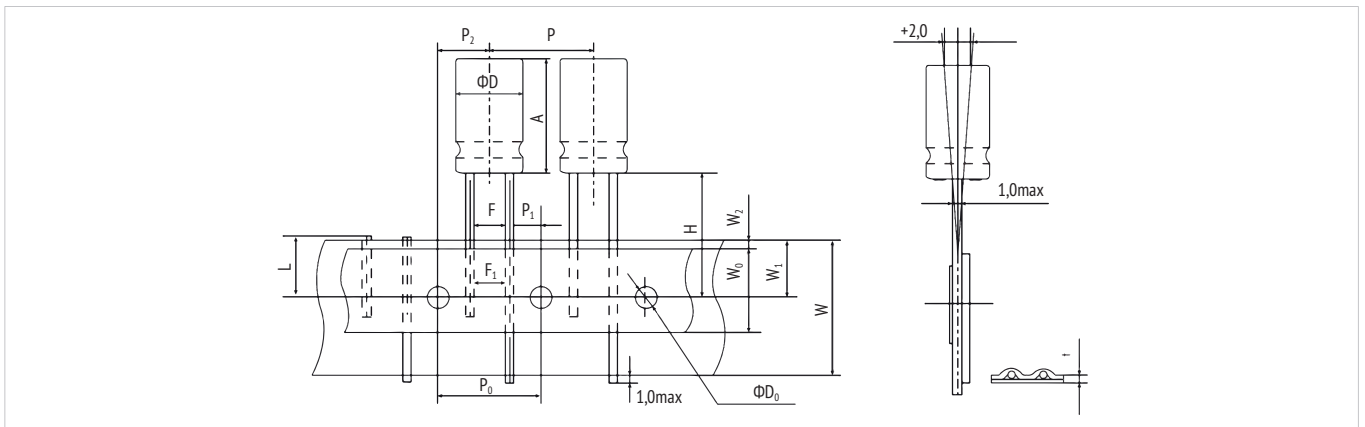


Code	CB	CC	CD	CE	CF
I	5,0 ± 0,5	4,5 ± 0,5	4,0 ± 0,5	<b>3,5 ± 0,5</b>	3,0 ± 0,5

in mm

■ preferred

## DIMENSIONS AMMOPACK TAPING



in mm

Φ D	A	P	P <sub>0</sub>	P <sub>1</sub>	P <sub>2</sub>	F	F <sub>1</sub>	W	W <sub>0</sub>	W <sub>1</sub>	W <sub>2</sub>	H	L	Φ D <sub>0</sub>	t
± 0,5		± 1,0	± 0,2	± 0,5	± 1,0	0,8/ -0,2	± 1,0	± 0,5	min	± 0,5	max	0,75/ -0,5	max	± 0,5	± 0,3
5	5~11	12,7	12,7	5,35	6,35	2,0	3,5	18,0	10,0	9,0	1,5	18,5	11,0	4,0	0,7
6,3	5~12	12,7	12,7	5,1	6,35	2,5	3,5	18,0	10,0	9,0	1,5	18,5	11,0	4,0	0,7
8	6~12	12,7	12,7	4,6	6,35	3,5	3,5	18,0	10,0	9,0	1,5	18,5	11,0	4,0	0,7
10	7~12,5	12,7	12,7	3,85	6,35	5,0	5,0	18,0	10,0	9,0	1,5	18,5	11,0	4,0	0,7





## INTRODUCTION

### INTRODUCTION SOLID POLYMER CAPACITORS

Aluminum Solid Electrolyte Capacitors with conductive polymer are aluminum electrolytic capacitors that use a solid polythiophene electrolyte system. The conductive polymer yields extremely low ESR-values that allow for very high ripple currents at high frequencies. Typically, these types of capacitors are used in smoothing circuits of DC-DC converters and in high-frequency applications. The rated voltage range of Polymer Capacitors from Jianghai has been extended to voltages up to 200V, which allows the usage in many power supply applications.

### COMPARISON OF SOLID POLYMER CAPACITORS AND LIQUID ELECTROLYTIC CAPACITORS

The characteristics of solid capacitors differ from liquid capacitors in many ways. As the electrolytic system is implemented as a solid, dry substance, the limiting effect of drying-out known from liquid electrolytic capacitors does only have a minor impact on the lifetime. As a consequence, the temperature characteristics allow a usage in a wide range of ambient temperatures. Temperatures in the range from -55°C to 105°C lead merely to capacitance changes from 10...15%, while the ESR remains almost constant. The stability of its low ESR-values (especially in low temperature range) makes the polymer capacitor attractive for many applications. Compared to tantalum electrolytic capacitors, polymer capacitors offer a more reliable solution with a similar functionality.

## LIFETIME

### LIFETIME ESTIMATION SOLID POLYMER

Most lifetime tests for polymer capacitors are performed as a voltage-temperature test. The changes of the typical parameter like capacitance, leakage current and ohmic values are specified with a corresponding lifetime. Most lifetime models found in the literature on polymer capacitors are based on the such voltage-temperature tests without any additional current applied. As the capacitors are typically used under load conditions where ripple currents are present, most of the lifetime models do not meet the actual condition of usage well. Please take care when capacitors of different manufacturers are compared that similar lifetime test conditions have been deployed. The lifetime of solid polymer capacitors is affected by temperature, voltages, and the applied ripple currents generating heat due to power losses. But also additional factors like humidity or the impact of oxygen seeping in through the rubber seal are limiting the total lifetime. Oxidation and thermal degradation of the conductive polymer appear to be the dominant aging mechanisms. Jianghai offers a lifetime model for the estimation of the total lifetime of solid polymer capacitors that takes both the impact of the applied ripple current and the ambient temperature into account. In order to be comparable to other products available to the market, Jianghai defines the life time found on the datasheets as Endurance Lifetime  $L_e$ . The Endurance Lifetime is obtained by testing the capacitors at rated voltage and upper category temperature (i.e., without any ripple current applied) until a parametric failure is observed. For some high temperature series, current deratings for temperature >105°C need to be applied. Please check the individual datasheets carefully. Additionally,  $\Delta T_0$  shall be adapted depending on the temperature rating of the product. Please consult Jianghai Europe for lifetime estimations in case of doubt.

$$L = L_e \cdot 2^{\frac{(T_0 - T_A)}{10}} \cdot 2^{\frac{-\Delta T_0 \cdot \left(\frac{I_A}{I_R}\right)^2}{10}}$$

#### WHERE

- L Total Lifetime
- $L_e$  Endurance Lifetime
- $T_0$  Upper Category Temperature
- $T_A$  Ambient Temperature (in case of  $T_A < 40^\circ\text{C}$  please take  $T_A = 40^\circ\text{C}$ )
- $I_A$  Actual Ripple Current (at 100kHz)
- $I_R$  Max. Allowed Rated Ripple Current (at 100kHz), see datasheet  
Please note:  $I_A \leq I_R$
- $\Delta T_0$  For  $T_0 \leq 105^\circ\text{C}$  capacitors:  $\Delta T_0 = 20\text{K}$   
For  $T_0 > 105^\circ\text{C}$  capacitors:  $\Delta T_0 = 20\text{K}$  for temperature range  $T_A \leq 105^\circ\text{C}$   
 $\Delta T_0 = 3\text{K}$  for temperature range  $T_A > 105^\circ\text{C}$   
Please consider additionally possible current deratings.

in mm





## WARNING

JIANGHAI is not liable for any extent of possible injuries or damages to persons or things, of any kind, caused by the improper application of and/or operating conditions harmful to capacitors. Misapplications which may cause failures include, but are not limited to: ripple current or peak current or voltage above specification, operating voltage above the voltage specified, temperature exposure outside the specified operating temperature range. Examples of harmful operating conditions comprise, but are not limited to: unusual storage or transport temperatures, excessive and/or rapid changes of ambient temperature or humidity, heavy mechanical shock or vibration, corrosive and abrasive particles in the ambient (cooling) air, conducting dust in the ambient (cooling) air, oil or water vapor or corrosive substances, explosive gas or dust, operation under extremely high or low ambient pressure conditions (below or above sea level), superimposed radio frequency voltages, radioactivity. In case of doubt about the impact of operating conditions on capacitor performance, please contact JIANGHAI.

## PERSONAL SAFETY

Electrical or mechanical misapplication of electrolytic capacitors may be hazardous. Personal injury or property damage may result from explosion of a capacitor or from the expulsion of electrolyte due to mechanical disruption or the release of a safety vent of a capacitor. In case of injury or skin or eye exposure to electrolyte, immediately seek professional medical advice. Before using capacitors in any application, please read these Handling Precautions, familiarizing thoroughly with the information contained herein. Please check before using any of our capacitors if these components fulfill the requirements of your application and that warnings and instructions for use are followed.

## WARRANTY

The information contained in this catalogue does not form part of any quotation or contract, is believed to be accurate, reliable and up to date. Quality data are based on the statistical evaluations of a large quantity of parts and do not constitute a guarantee in a legal sense. However, agreement on these specifications does mean that the customer may claim for replacement of individual defective capacitors within the terms of delivery. We will not assume any liability beyond the replacement of defective components. This applies in particular to any consequential damage caused by component failure. Furthermore, it must be taken into consideration that the figures stated for lifetime, failure rates and outlier percentages refer to the average production status and are therefore to be understood as mean values (statistic expectations) for a large number of delivery lots of identical capacitors. These figures are based on application experience and data obtained from preceding tests under normal conditions, or – for purpose of accelerated aging – more severe conditions.

JIANGHAI reserves the right to change these specifications without prior notice. Any application information given is advisory and does not form part of any specification. The products are not primarily designed for use in life support applications, devices or systems where malfunction of these products can reasonably be expected to result in personal injury. JIANGHAI customers using or selling these products for use in such applications without prior written consent of JIANGHAI do so at their own risk and agree fully to indemnify JIANGHAI for any damage resulting from such improper use or sale. This version of the catalogue supersedes all previous versions. Latest versions of datasheets can be found on our homepage: [www.jianghai-europe.com](http://www.jianghai-europe.com).

## POLARITY

Polymer capacitors are polar and shall never be used with incorrect polarity, as there is a possible danger of shorting or destruction.

## RATED VOLTAGE $U_R$

The rated voltage is marked on the capacitor and defined in the datasheets as  $U_R$ . This voltage should never be exceeded and is the maximum peak voltage including any ripple voltages allowed to avoid a shortening of the lifetime or damage of the capacitor. When a ripple current is applied to the capacitor, the sum of the peak ripple voltage and bias DC voltage shall never exceed the rated voltage. It might be necessary to lower the maximum allowed bias DC voltage, when certain ripple currents are applied to the capacitor.

## REVERSE VOLTAGE

Reverse voltages or voltages  $<0V$  are not allowed.

## OVER-VOLTAGE / SURGE VOLTAGE

Over-voltages higher than the rated voltage will destroy the capacitors and must be avoided. The sum of DC voltage and the ripple voltage peak must not exceed the rated voltage.

## LOW VOLTAGE

If the rated voltage is low, take care that any negative ripple voltage peak does not become a reverse voltage. Ripple voltages shall never become larger than  $0,1 \cdot U_R$ .

## RECOVERY VOLTAGE

Electric potential between the positive and negative terminal may exist as a result of dielectric absorption. Please take action that this load does not damage other devices or scare workers during the production process (sparks possible). If needed please discharge the capacitor through a  $1k\Omega$  resistor.

## TEMPERATURE RANGE

Use solid polymer and hybrid capacitors only within the specified operating temperature range.

## OVER-CURRENT

Ripple currents above the specified rating must be avoided as they may damage the capacitor.

## RIPPLE CURRENT/VOLTAGE

The combined value of DC voltage and peak AC voltage (due to





ripple current) shall not exceed the rated voltage and shall never be  $<0V$ . Use of solid polymer and hybrid electrolytic capacitors under ripple current with wide amplitudes is equivalent to rapid charge-discharge operation.

#### **RAPID CHARGING/DISCHARGING**

Rapid charging/discharging generates severe heat and gas may be emitted which may lead to explosion. Consult JIANGHAI about specially designed capacitors suitable for such kind of applications.

Example: Servo Drive Application

#### **SERIAL CONNECTION**

Serial connections shall be avoided to prevent possible overvoltage conditions.

#### **PARALLEL CONNECTION**

When parallel connections between polymer capacitors are planned, please take proper current balancing into account.

#### **INRUSH CURRENT LIMITATION**

Use a protection circuit when the inrush current exceeds 10A. Especially higher voltage capacitor might need an individual protection against high inrush currents.

#### **SHORT-CIRCUIT PROTECTION**

Protect solid polymer and hybrid capacitors from short-circuiting. Such high currents might destroy the capacitor and in rare cases ignite the rubber inside the capacitor.

#### **LEAKAGE CURRENT**

Leakage Currents might increase as consequence of longer storage, critical soldering processes, overload conditions, heavy charging/discharging, mechanical stress. Please note that solid polymer capacitors need a longer time for an internal repair than liquid capacitors like hybrid capacitors. An increase of the leakage current shall be taken as an indication of a possible damage and should be avoided generally. It is essential to ensure a correct soldering profile. Please follow the recommendation of Jianghai. In case of any questions please contact Jianghai Europe.

#### **LIFETIME**

There are many different lifetime definitions known without any true industry standard. Take special care when capacitors are compared that the capacitors fulfill the needed requirements. JIANGHAI publishes all conditions to be as transparent as possible. In the case of lifetime tests with additional ripple current, the bias DC voltage must be reduced, so that the sum of bias DC voltage and the peak of the ripple voltage does not exceed the Rated Voltage  $U_R$ .

#### **LIMITATION ON USAGE**

Polymer Capacitors cannot be used:

- in circuits with frequent and/or rapid charging and discharging function,
- in time-constant or coupling circuits,
- in high impedance circuits or applications, where the leakage current affects the circuit operation,

- after heavy thermal stress during soldering as the capacitance and leakage current may change,
- under mechanical stress. Avoid mechanical vibration and shock.
- in applications with heavy discharges / negative transients higher than 10% of  $U_R$ .

#### **VIBRATION AND MECHANICAL STRESS**

Capacitors are sensitive to vibration and mechanical forces applied to the leads. Do not use capacitors which have been dropped onto a rigid surface.

#### **INSULATION**

If any defect of the sleeve is visible, the component should not be used – the same holds for any kind of visible damage. A capacitor should be electrically isolated from the following parts: aluminum case, cathode lead wire, anode lead wire and circuit pattern. The sleeve is not recognized as an isolator and therefore the standard capacitor should not be used in a place where insulation function is needed. Laminated capacitors need to be handled like non-isolated components. Please take care of a complete separation of the lead wires and the case of the capacitor. Please contact JIANGHAI if a higher grade of insulation is required.

#### **CURRENT DERATING**

For Polymer Capacitors of  $>105^{\circ}C$  temperature class, current deratings for temperatures  $>105^{\circ}C$  might be necessary. Please check carefully the individual datasheet.

#### **SAFETY OF DESIGN**

Always consider the safety when designing circuits. Plan for worst case failures such as short circuits and open circuits. Never reuse capacitors if they have been assembled and energized already.

#### **HIGH RELIABILITY LIMITATION**

Without written consent by Jianghai, Polymer capacitors should not be used in highly reliable or life sustaining applications such as: medical equipment, aviation/aerospace equipment, automotive and nuclear applications and others, where a capacitor failure may have a major impact.

#### **ENVIRONMENTAL CONDITIONS**

Avoid direct contact with water, salt solution, oil, dewing conditions. Halogens generally, especially fumigation treatment with bromides and flame retardant agents containing halogens must be avoided. Avoid exposing to direct sunshine, ozone, ultraviolet rays and x-ray radiation. Air Pressure: Max. 150kPa, min. 8kPa. For usage  $>2000m$  altitude above sea level current deratings might be necessary. No heavy air pressure changes are allowed. Do not use or store in an environment containing any hazardous gas (e.g., hydrogen sulphide, sulphurous acid, nitrous acid, chlorine, ammonia, bromine, methyl bromide, other halogens, noxious gases) or acidic or alkaline solutions.

#### **STORAGE**

Temperature 5 to  $30^{\circ}C$ , relative humidity below 60%. These capacitors may accumulate charge naturally during storage. In







this case discharge through a 1kOhm resistor before use (recovery voltage). Leakage current may be increased after long storage time. In order to keep a good solderability, store the capacitors in plastic bags. The maximum storage time shall be limited to one year. Stacked solid polymer capacitors do have additional instructions, see datasheet.

#### **SOLDERING**

Soldering conditions (temperature, times) should be within specified conditions, especially for SMT components. Avoid high soldering temperatures as this may reduce lifetime or damage the capacitor. Do never dip the capacitor body into molten solder. Flux should not be adhered to the capacitor's body but only to its terminals. For details and different methods please contact us.

#### **GLUEING, CLEANING AND COATING**

Do not use fixing agents or cleaning substances containing halogens. Do not use coating and moulding components that completely seal the capacitor from the environment. Also, never use solvents containing: halogenated hydrocarbons, alkali, petroleum, trichloroethylene/-ethane, xylene, acetones, trichlorotrifluoroethane, tetrachloroethylene, methylenechloride, chloroform, acetates, ketones, esters, chlorides and bromides. If a circuit board cleaning is planned, please contact Jianghai Europe for approval of the cleaning process to avoid damages of the capacitors.

#### **MOUNTING**

Other devices, which are mounted near the capacitor, should not touch the capacitor. Additional heat coming from other components near the capacitor may reduce the lifetime of the capacitor. Do never bend or twist the capacitor after soldering to avoid stress on the leads. Radial capacitors are not protected against mechanical forces on the leads. Forces on the pins might damage the capacitor. No printed circuit board tracks are allowed between the lead pads of the capacitor. Screw Terminal capacitors should only be mounted in an upright position.

#### **TRANSPORT**

Avoid fumigation and spraying insecticides (especially with bromides) in the import or export procedures which can cause corrosion. This applies also to the finished devices.

#### **MAINTENANCE**

Periodical inspection should be carried out for the capacitor: visual inspection to check pressure relief open or leakage of electrolyte, electrical characteristics as leakage current, capacitance, and dissipation factor.

#### **ELECTROLYTE AND SEPARATOR PAPER**

Electrolyte and separator paper used in solid polymer or hybrid capacitors may be flammable. Also, electrolyte is electrically conductive. Therefore, in case electrolyte gets in contact with PC board it may cause corrosion of circuit pattern or cause short circuit between patterns, and may lead to smoke generation or ignition in worst case.

#### **CAUTION DURING USE OF CAPACITORS**

Do not touch the terminals of capacitors. Keep the capacitor free from conductive solution, such as acids, alkali and so on. Ensure that the operating environment of the equipment into which the capacitor has been built is within the specified conditions mentioned in the catalogue or specification sheets.

#### **SAFETY VENT**

The safety vent needs some free space to open properly. Allow for free headroom of at least 2mm for diameter  $\leq 16$ mm, more than 3mm for diameter 18-35mm, more than 5mm for case diameter 40mm and larger.

#### **EMERGENCY ACTIONS**

When the pressure relief vent is open and some gas blows out from the capacitor, please turn the mains switch of the equipment off or pull out the plug from the power outlet immediately. During safety vent operation, extremely hot gas ( $>100^{\circ}\text{C}$ ) may blow out of the capacitors. Do not stand close to the capacitors. In case of eye contact, rinse the open eye(s) with clean water immediately. In case of ingestion, gargle with water immediately, do not swallow. Do not touch electrolyte but wash skin with soap and water in case of skin contact. After exposure, consult a physician.

#### **DEFINITION OF ELECTRICAL PARAMETERS**

Separate documents as application notes, equivalent circuit diagrams and so on are available on request.

#### **DISPOSAL**

Capacitors going out of service are classified as scrapped metal. For disposal they are handled as controllable industrial waste because of the nature of the contents (electrolyte). Most of the material is aluminum and cannot be completely burned.

Jianghai Europe Electronic Components GmbH

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