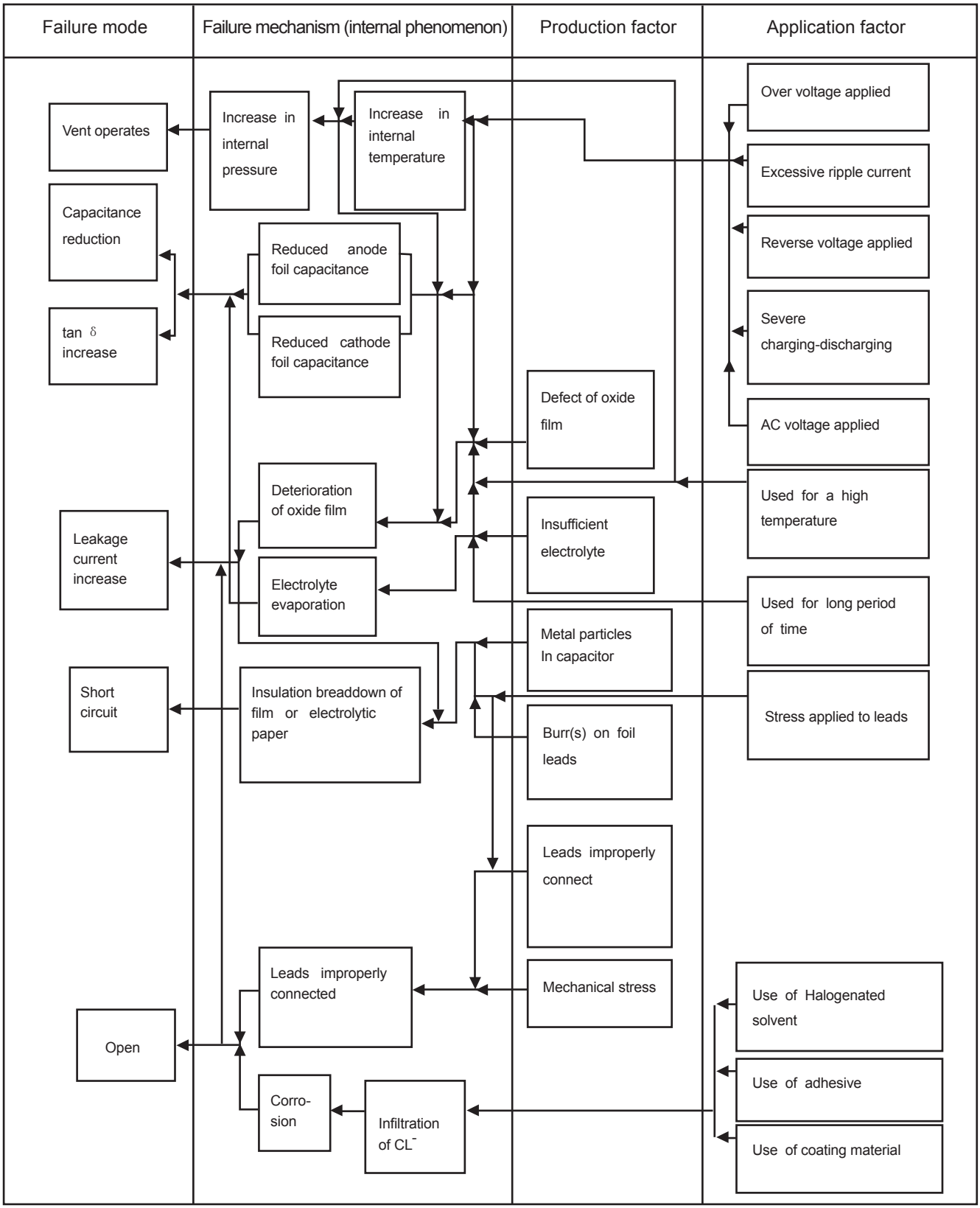Typical failure modes and factors of aluminum electrolytic capacitors